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Nominal value Ra	微米micrometre (um)	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
	微英寸microinch (uinch)	2000	1000	500	250	125	63	32	16	8	4	2	1
Roughness number		N12	N11	N10	N9	N18	N7	N6	N5	N4	N3	N2	N1